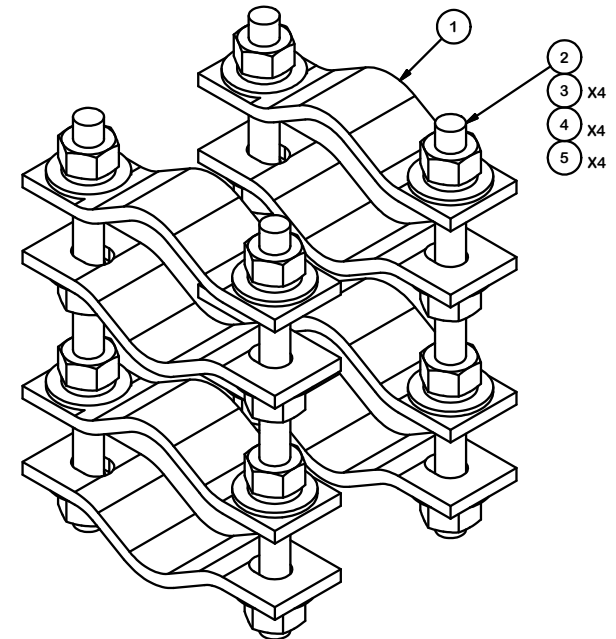


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	8	ACP	CLAMP HALF 1/4" THICK, 6-1/16" LONG		0.65	5.23
2	B	C	1/2" THREADED ROD	D	E	F
3	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.15
4	16	G12LW	1/2" HDG LOCKWASHER		0.01	0.22
5	16	G12FW	1/2" HDG USS FLATWASHER		0.03	0.55

VARIABLE PARTS TABLE						
ASSEMBLY "A"	QTY "B"	PART "C"	LENGTH "D"	UNIT WT. "E"	NET WT. "F"	TOTAL WEIGHT
ACP08K	4	G12R-8	8"	.45	1.78	8.93
ACP10K	4	G12R-10	10"	.56	2.23	9.38



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION PIPE TO PIPE CLAMP SET 1-1/2" TO 3-1/2" PIPE 1/4" THICK CLAMP					Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
CPD NO.	DRAWN BY KC8 8/21/2012	ENG. APPROVAL	PART NO.	SEE ASSEMBLY "A"	
CLASS 81	SUB 01	DRAWING USAGE CUSTOMER	CHECKED BY CEK 1/18/2013	DWG. NO. ACPxxK	PAGE 1 OF 1